



LEISURE POOLS

SWIMMING IN QUALITY AND STYLE



# Create your dream home and your Life of Leisure.

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There's no better way to create and enjoy a fulfilling lifestyle right at home, than to have your own swimming pool. It's a great place for kids and friends to play outdoors and a central focal point for family barbeques and gatherings. It's a wonderful way to enjoy exercise and achieve a healthier life, and the perfect backdrop to create your own holiday at home!

As one of the world's largest composite swimming pool manufacturers, Leisure Pools have developed a stylish and innovative range of swimming pools with a multitude of features and benefits, so that we can provide you with the ideal Leisure Pools swimming pool for your home. Coupled with great designs, we use state of the art production processes and superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pools swimming pool is the very best on the world market.

Leisure Pools swimming pools are offered through a network of independently owned and operated Dealers and Builders, who will not only supply you with your desired Leisure Pools swimming pool, but also undertake the required installation work to get you swimming!

With a Leisure Pools swimming pool, you'll be "swimming in quality and style" as you begin your journey toward the leisure lifestyle you've always wanted with the confidence and peace of mind that you have chosen a superior product that is supported by the best warranties and the best people.

Are you ready to live your Life of Leisure?

"At Leisure Pools, our mission is to improve the lifestyle of families at home, through the enjoyment of our range of innovative and quality swimming pools and associated products. Everything we do reflects this mission and the values that make it possible."

Leisure Pools Mission Statement

# Your journey starts with the best pool.

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Australians have a unique love and respect for the water, and the team at Leisure Pools have translated this passion for water into a lifelong devotion of bringing happiness to thousands of families around the world through the enjoyment of the highest quality swimming pool – a Leisure Pools swimming pool.

Being the best means providing outstanding product designs, features and quality across our swimming pool range. With over 21 years in the composite fibreglass swimming pool industry, Leisure Pools has grown into a worldwide operation servicing over 24 countries around the world, fast becoming recognised as the producer of the best pools available in the market.

Unparalleled in design ingenuity, unrivalled in technical advancement and consistent in the drive from a team of skilled professionals in manufacturing the product, to our extensive independent dealer and builder network who will work with you to build your swimming pool dreams.

*Leisure Pools has delivered more than 60,000 high-quality swimming pools to homeowners all around the world. But we know that the most important pool is your pool.*









# Leisure Pools

## Composite Armour™ = Lifetime Warranty

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The most important single component in any swimming pool project is the actual pool shell itself, it's the focal point of your project.

Installing a swimming pool is a long-term investment and, like us, our customers need to feel confident that what they're putting in the ground as their main feature is strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision and one that you want to rest easy with that you're getting the best product available.

Leisure Pools manufactures the entire range of swimming pools with the highest technological advancement: our trademark Leisure Pools Composite Armour™ composition. With this ingenuity coupled with continuous research and development, there is confidence that these swimming pools are the most advanced pool product in the world.

We are so confident that the Leisure Pools Composite Armour™ swimming pool is the world's best swimming pool that we offer a **Lifetime Structural Warranty** and a **Lifetime Structural Osmosis Warranty** on every swimming pool we produce.

So why does Leisure Pools stand out from the rest?  
It comes down to 3 key elements:

1. **Patented Composite Armour™ Core of Strength**
2. **Patented Vinyl Ester Resin Construction**
3. **Exceptional Quality Control**





## Patented Composite Armour™ Core of Strength

This is the highest level of technology in fibreglass composite swimming pool manufacturing. This patented technology is designed to significantly reinforce the swimming pool with a strategically integrated laminate that consists of a blend of DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre. We call it our “Core of Strength.”

High performance fibres have been used in many cutting edge applications. DuPont™ Kevlar® is used in body armour, military vehicles, wind turbines and aerospace applications. Carbon Fibre and Basalt Fibre are used in aerospace and high performance automotive applications. When combined through Leisure Pools patented technology, Composite Armour™ brings a new level of performance to the production of swimming pools.

So why is it important to have improved flexural and tensile strengths? With changing weather conditions, we are exposed to greater extremes of weather from floods one year to droughts the next. When we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools has recognised this and with the use of the Composite Armour™ Core of Strength, we are providing additional flexural and tensile strength properties that better withstand these ground movement changes.

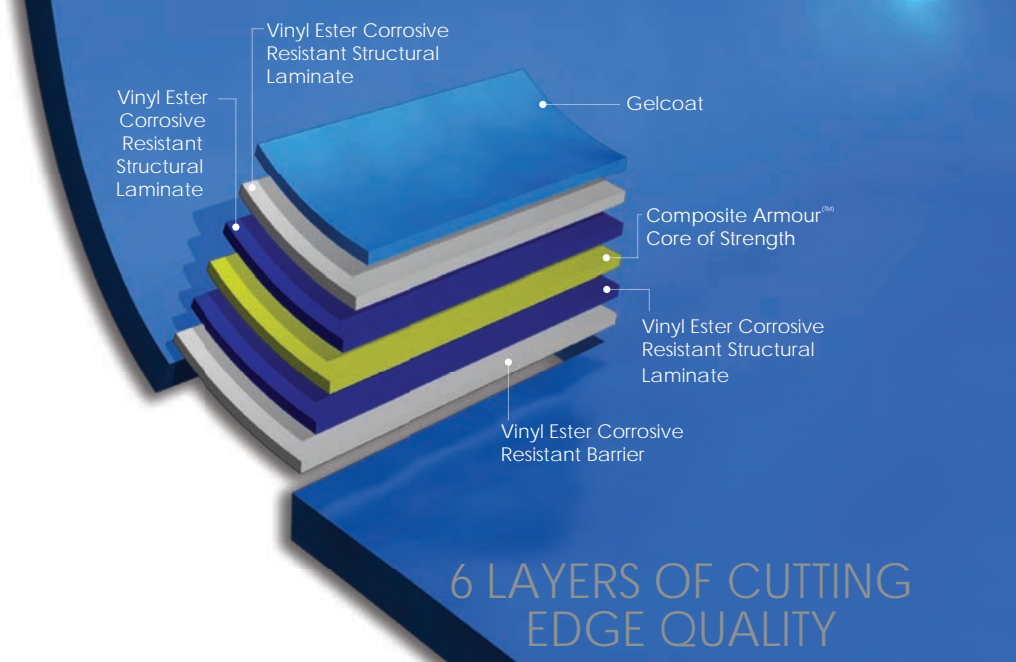
Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

## Vinyl Ester Resin Construction

Traditional fibreglass pools are made up of a number of layers being:

1. Gelcoat Colour Layer
2. Corrosive Resistant Vinyl Ester Resin with Fibreglass Layer
3. Structural Polyester Resin with Fibreglass Layer
4. Polyester Resin Finishing Layer

In the last 21 years, one of the most important innovations that has been introduced is the incorporation of a corrosive resistant Vinyl Ester Resin layer. Vinyl Ester Resin is a high performance resin that not only provides improved strength properties, but also inhibits water penetration into the laminate, more commonly referred to as osmosis.



Many manufacturers will often apply only a single layer of Vinyl Ester Resin to their swimming pool. This is because Vinyl Ester Resin is traditionally double the cost of a polyester resin, a cheaper resin often used to provide bulk to the swimming pool. Unfortunately, with only one layer of Vinyl Ester Resin, issues related to osmosis have continued to appear, resulting in the failure of swimming pools built under this traditional manufacturing method.

A Leisure Pools Composite Armour™ swimming pool comes with a multi-layer Vinyl Ester Resin construction (excluding the gelcoat layer). Leisure Pools has taken this course of action in order to offer the following amazing benefits:

- Vinyl Ester Resin provides improved structural strength properties over traditional polyester resin therefore enabling Leisure Pools to offer a stronger swimming pool
- By constructing all layers after the gelcoat colour with Vinyl Ester Resin, Leisure Pools is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is a large project and investment in your home, and so we believe the swimming pool shell itself should last. Leisure Pools Composite Armour™ swimming pool with Vinyl Ester Resin construction is another means by which to ensure quality and durability.





## Exceptional Quality Control

Leisure Pools invests heavily into quality control. Our investments in the best raw materials, in processes that ensure the manufacturing of a quality product along with the expertise of our production professionals allow us the confidence to offer you a Lifetime Structural Warranty and Lifetime Structural Osmosis Warranty.

With Leisure Pools you can be confident that your family has made the best investment towards a lifetime of enjoyment and a swimming pool that is built to last.

- ✓ Leisure Pools has Quality Control Procedures developed and consistently monitored by a Polymer Chemist
- ✓ Leisure Pools ensures quality of incoming raw materials by batch testing against benchmarked materials using a FTIR Spectrometer
- ✓ Leisure Pools randomly selects swimming pools manufactured to undertake the following tests: **Flexural and Tensile Strength, Cure Percentage** testing of each layer, **Barcoal Hardness** testing, and random sample **Burn and Boil Testing** of Laminates
- ✓ Leisure Pools weighs all materials to ensure correct quantities have been applied to each swimming pool
- ✓ Leisure Pools uses an ultra sonic thickness testing device to measure the swimming pool in multiple key locations to ensure compliance against the Leisure Pools benchmark

DuPont™ Kevlar® is a registered trademark of DuPont™



BENCHMARKED  
RAW MATERIALS



IN-HOUSE  
LABORATORY  
TESTING OF RAW  
MATERIALS



PATENTED  
COMPOSITE  
ARMOUR™  
CORE OF  
STRENGTH



TOTAL QUALITY  
CONTROL OF  
PRODUCTION  
PROCESS



ULTRA-SONIC  
THICKNESS TESTED  
SWIMMING  
POOLS



FLEXURAL AND  
TENSILE  
STRUCTURAL  
STRENGTH  
LAMINATE  
TESTING



ACCELERATED  
LAMINATE  
PERFORMANCE  
TESTING







# High Waterline Series

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Leisure Pools has redefined the traditional notions of what swimming pools have looked like when it comes to the volume of water in the pool, by creating an aesthetically beautiful and functional, High Waterline Swimming Pool range.

This patented design range has come from the desire of our designers to create something fresh and new and quite literally take water volume to its limit. The result is a breakthrough in swimming pool design and technology which allows for operating water heights never seen in the industry.

Both the design and technology behind the High Waterline range are patented and exclusive to Leisure Pools.

The High Waterline range includes the incorporation of dual weirs and hidden skimmer boxes that allow these models to be nearly filled to the top with water and yet still be able to skim debris off the waters surface.

More traditional models require the water level to sit slightly lower for effective use of the filtration and skimmer box, whereas this design means a more streamline approach to the overall look of the pool bringing the water level higher up. Coupled with clever coping, the result is a wonderful streamlined swimming pool and surrounds design.

This innovative range currently features The Acclaim, The Precision and The Elite, all in varying sizes.



# The Acclaim

## High Waterline Series

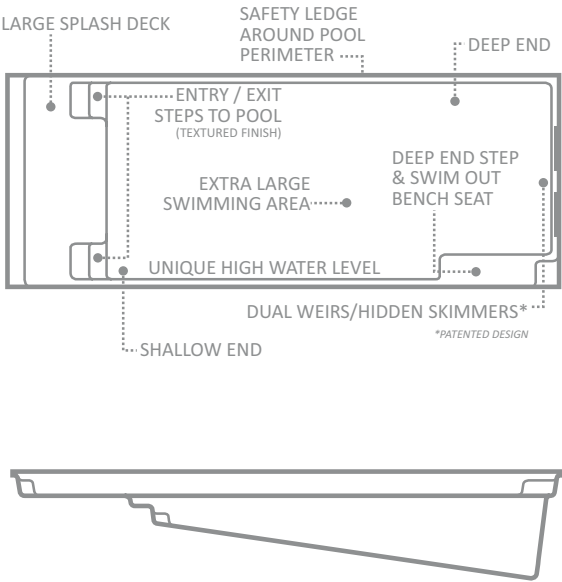
The Acclaim features our Patented High Waterline design, which includes the incorporation of two weirs and hidden skimmer boxes that allow the Acclaim to be nearly filled with water and yet still skim debris off the water surface. Traditional swimming pools can only be filled to approximately 20cm from the top of the pool to operate effectively.

Featuring minimal but perfectly arranged steps and swim out benches and the inclusion of a splash deck that stretches the entire width of the shallow end.

A multi functional pool for swimming, games, little ones and relaxing, plus a fresh and modern design.

At 4.40m wide, the Acclaim has a generously sized swimming area, also boasting generous deep end depths.

Innovative and exclusive in its design, The Acclaim is a one of a kind pool for your dream backyard.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH	SPLASH DECK LENGTH
12.15m	4.40m	1.35m	2.00m	2.10m
10.15m	4.40m	1.35m	1.85m	2.10m
8.15m	4.40m	1.35m	1.70m	2.10m

\*Dimensions are of the swimming pool shell only and may be rounded.  
**Note:** Deck including entry step measures 2.10m x 4.20m x 0.60m approximately.











# The Precision

## High Waterline Series

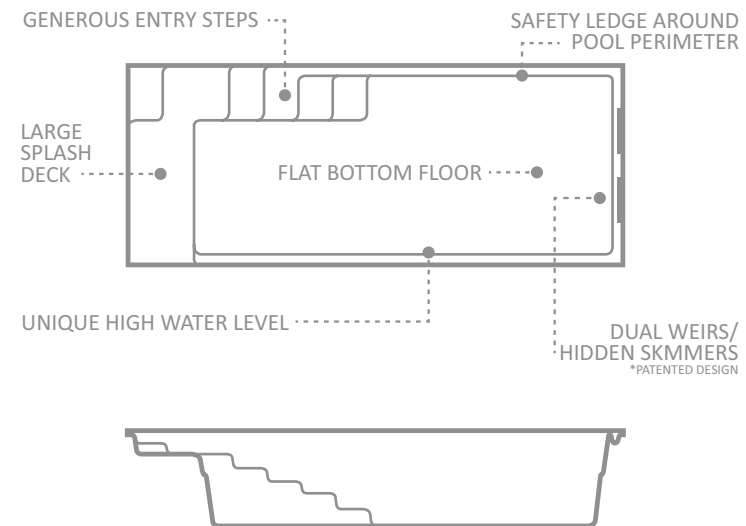
European style and Australian ingenuity are perfectly in synch to create this stylish rectangular pool packed with our latest design features. This pool is designed with smaller backyards in mind and customers looking to maximise outdoor space without comprising on quality and features.

The Precision offers our unique Patented High Waterline design, which includes the incorporation of dual weirs and hidden skimmer boxes that allow this pool to be nearly completely filled with water and yet still skim debris off the water surface. Once paved, The Precision, with its innovative dual weirs, completely hides your skimmer boxes offering a truly exceptional look and feel.

A beautifully modern look with a large splash deck that offers a multi purpose area for little ones to enjoy the pool with you, or for those who like to wallow in the water!

A single set of stairs flow into the large swimming space, with a flat bottom floor perfect for cooling down or playing games with family and friends.

For home exercise needs, The Precision is the perfect base to add on a swim jet system allowing you to swim on the spot at your own pace.



LENGTH	WIDTH	FLAT BOTTOM DEPTH	SPLASH DECK LENGTH
8.05m	3.25m	1.50m	1.10m
7.05m	3.25m	1.50m	1.10m
6.05m	3.25m	1.50m	1.10m
5.05m	3.25m	1.50m	1.10m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Deck measures 1.10m x 3.05m x 0.35m approximately.

# The Elite

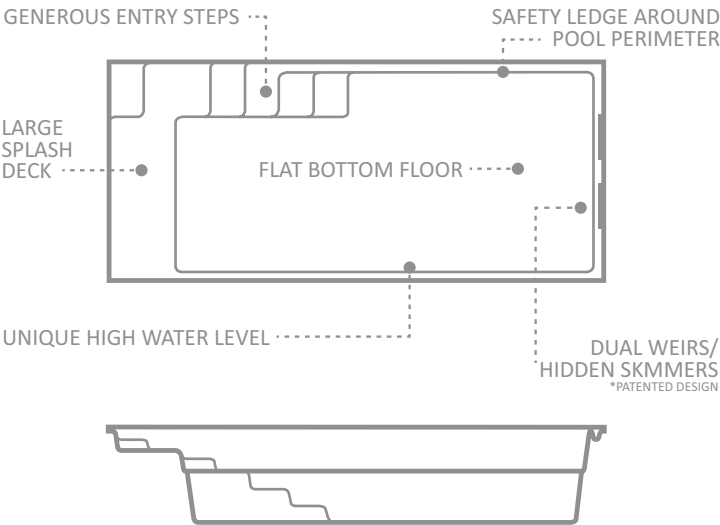
## High Waterline Series

As similar to the popular Acclaim and Precision ranges, The Elite offers stylish design elements and features, but with broader swimming areas for those with larger backyards or for larger families requiring more swimming space and alternative options for enjoying the pool.

The Elite features a large splash deck that encompasses the width of the shallow end providing a great area for kids to play and families to relax, generous entry stairs for easy access, a flat bottom floor which is great for games and play and a large enough corridor for multiple swimmers to exercise or swim laps simultaneously.

The Elite, with its patented skimmer system, forms part of the exclusive High Waterline design series with its dual weir and hidden skimmer boxes. This innovative approach to traditional pool design provides a full water look with a seamless transition to paving. With the visual aesthetic of the High Waterline that hides the skimmer boxes, and the installation of drop edge paving it's nearly impossible to tell where the waterline finishes and the paving starts.

The Elite is a pool that will not only add timeless visual appeal but will provide endless opportunities for how you enjoy your pool.



LENGTH	WIDTH	FLAT BOTTOM DEPTH	SPLASH DECK LENGTH
9.10m	3.80m	1.50m	1.10m
8.00m	3.80m	1.50m	1.10m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Deck measures 1.10m x 3.60m x 0.35m approximately.









Shimmer White

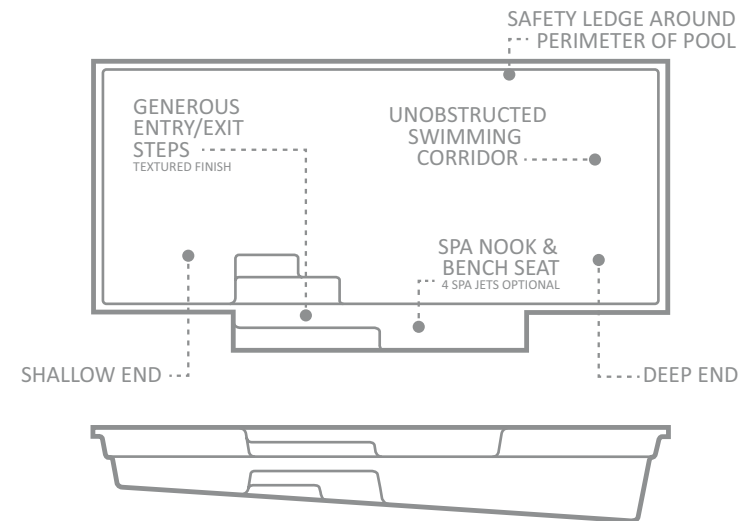
# The Elegance

Since its introduction, the Leisure Pools Elegance has changed people's perception of what a fibreglass pool can look like and has since led the industry with its design.

This bold and innovative swimming pool, with its ultra modern square corners and clean crisp lines, has rapidly become one of the most popular pool designs in the world.

Visually stunning and boasting a large, unobstructed swimming corridor which is perfect for swimming laps. The central step location also incorporates a generous seating area where optional spa jets can be installed to create a relaxing spa nook.

The pool maintains inviting depths at both ends of the pool and comes in a variety of sizes to suit almost any backyard size or location. The Elegance has led the way in modern pool design and is truly a world leader.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
12.00m	4.40m	1.15m	1.85m
10.00m	4.40m	1.20m	1.80m
9.00m	4.40m	1.25m	1.75m
8.00m	4.40m	1.25m	1.75m
7.00m	3.90m	1.30m	1.70m
6.00m	3.50m	1.35m	1.70m

\*Dimensions are of the swimming pool shell only and may be rounded.

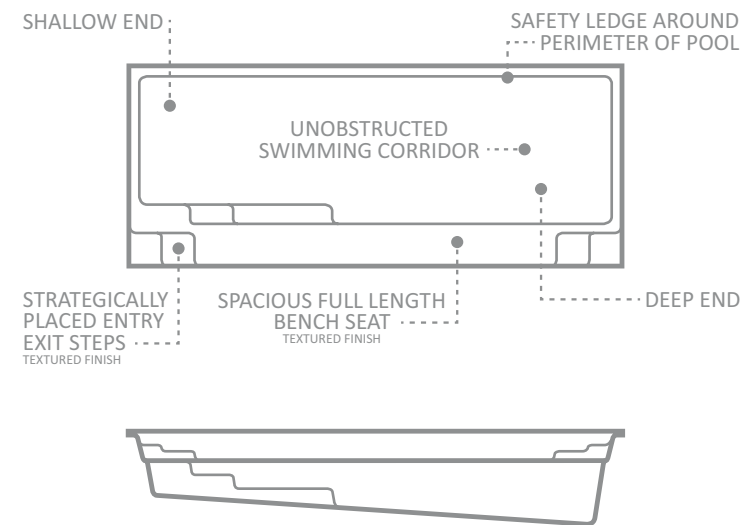
# The Reflection

The Reflection has fast become one of the most popular design ranges from Leisure Pools. With the shapes and sizes of home lots constantly evolving, The Reflection offers not only versatility in terms of placement on your block, but also a classic structure that will suit any home, while maintaining the practicality that you expect from a swimming pool.

This stylish rectangular swimming pool has entry steps perfectly positioned at both ends of the pool with a bench seat that runs the length, capable of accommodating a variety of activities without compromising on swimming space.

The full length bench and steps on one side of the pool ensures the deepest part of the pool is located away from any house foundations. Where space is limited, this can often be situated closer to the home.

Offering structural functionality, sensibility and timeless design to suit your needs now and in the future.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
10.00m	3.80m	1.25m	1.80m
9.00m	3.80m	1.25m	1.75m
8.00m	3.80m	1.25m	1.70m
7.00m	3.80m	1.25m	1.65m
6.00m	3.50m	1.25m	1.60m

\*Dimensions are of the swimming pool shell only and may be rounded.











# The Reflection

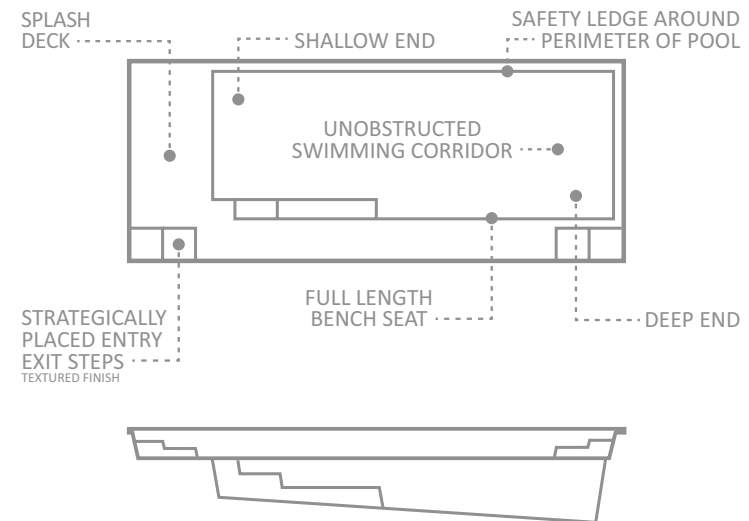
## with Splash Deck

Inspired by the crisp, clean lines and practical features of The Reflection, Leisure Pools designers took one of our most popular models and added a 1.55m long splash deck onto the shallow end, resulting in the creation of The Reflection with Splash Deck.

A splash deck is a shallow area at the end of the pool that is ideal for fun and relaxation for all members of the family. Great for kids to play in the shallow water, less confident swimmers to still enjoy the water, or for lounging around with family and friends.

Functional and unique, the addition of the splash deck truly enhances the options for those who like the design of The Reflection, but with added versatility in its use. Available in generous lengths this pool is designed for maximum functionality and variety of use.

For something different, the splash deck can be transformed into a spectacular water feature, with the addition of bubbler jets in the floor providing even more variety to an already beautiful pool.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH	SPLASH DECK LENGTH
9.50m	3.80m	1.25m	1.70m	1.55m
8.50m	3.80m	1.25m	1.65m	1.55m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Deck measures 1.55m x 3.60m x 0.60m approximately.

# The Reflection

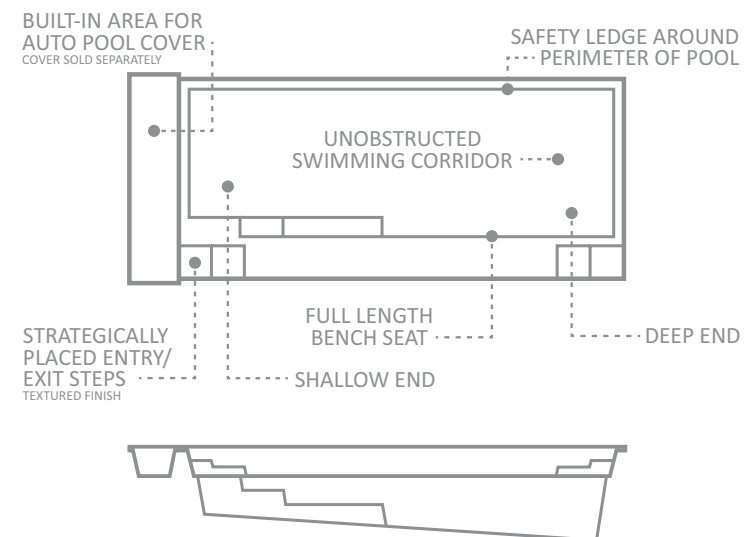
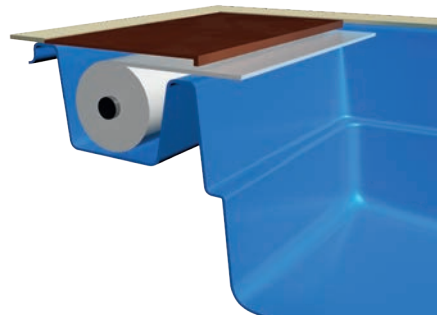
## with Auto Cover

The popularity and functionality of The Reflection has become the ideal platform for taking an exceptional design to the next level with the addition of built-in housing for an optional automated pool cover.

The benefits of having a retractable cover will not only improve your heating options, but also keep your pool free from leaves and debris. Furthermore, you will have the ability to automatically retract your pool cover out of sight.

Perfect for a variety of climates and surroundings, this design not only offers a tidy environment to store the cover, but also provides efficient use of space by having it built into the pool.

The Reflection with Auto Cover really offers smart functionality, a stylish and elegantly designed swimming pool with the option to cover your pool in an efficient and easy way.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
9.90m	3.80m	1.25m	1.75m
8.90m	3.80m	1.25m	1.70m
7.90m	3.80m	1.25m	1.65m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Auto Cover Box measures 4.05m x 1.00m x 0.70m. Cover sold separately.





Graphite Grey







# The Absolute

Stylish, functional and exceeding expectations, The Absolute lives up to its name in size and convenience, while still offering some of the most sought-after, practical features you could have in a swimming pool.

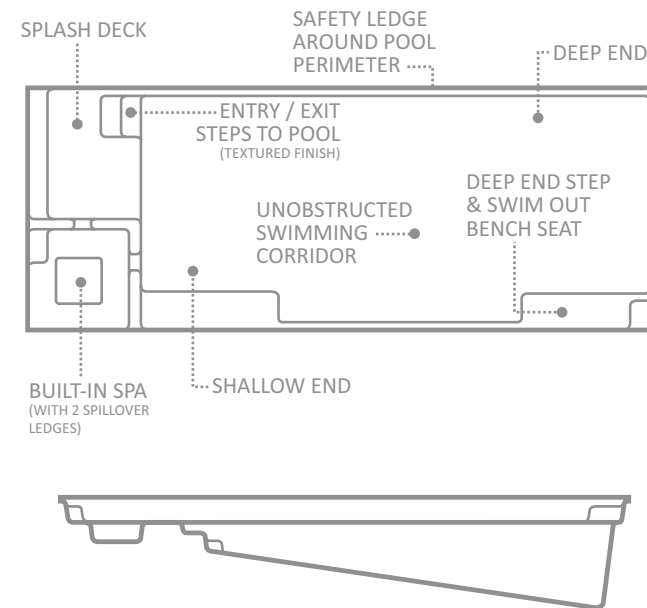
A design that is versatile with realistic expectations for use, The Absolute range host a large and open corridor and gradual slope that can accommodate a variety of activities, from the avid swimmer looking for an area to exercise and swim laps to the perfect arena for playing water games with family and friends.

For added appeal, the built-in spa integrates seamlessly into the overall pool design, with the option to either run off the pool filtration system or operate through a separate filtration system and heating unit.

In addition, some clever overflow channels with two spillover ledges, through which water cascades into the pool, creates a beautiful waterfall effect.

There was only one feature left to add to ensure this pool reached its absolute potential – a large, shallow splash deck ideal to lounge in the sun or play with the little ones. These ledges are one of the most popular innovations trending in the swimming pool industry today.

This pool could absolutely be the perfect addition to your backyard.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
12.00m	4.40m	1.35m	2.00m
10.00m	4.40m	1.35m	1.85m
8.00m	4.40m	1.35m	1.70m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Deck including entry step measures 2.20m x 2.10m x 0.60m approximately.

Spa measures 1.80m x 1.80m x 1.00m\* approximately

\*Base of Spa depth

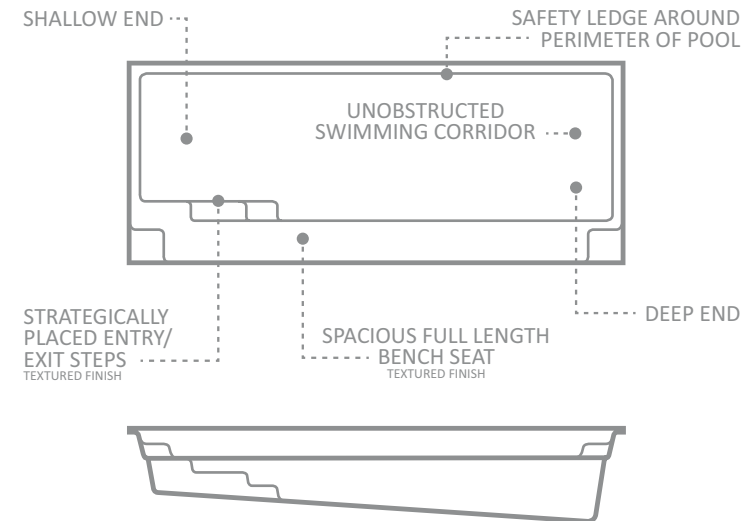
# The Harmony

Like its name, this range lends itself to harmony in your home with your landscaping and with your lifestyle.

Adaptable to so many areas and landscaping styles, this pool was designed from customer demands for a modern and clean-lined design. A simple, rectangular pool with squared corners and a spacious bench that runs the entire length of the pool providing direct access to the entry steps or the single steps out of the pool.

The width of The Harmony enables it to fit comfortably within many home blocks and deeper depths aid in ensuring even taller swimmers are catered for.

By having the full length bench and steps on one side of the pool, the design allows the deepest part of the pool to be well away from house foundations, meaning this can often be set closer to the home, a great benefit for backyards with limited space.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
8.00m	2.90m	1.25m	1.75m
7.00m	2.90m	1.25m	1.65m
6.00m	2.90m	1.25m	1.60m
5.00m	2.90m	1.25m	1.55m

\*Dimensions are of the swimming pool shell only and may be rounded.











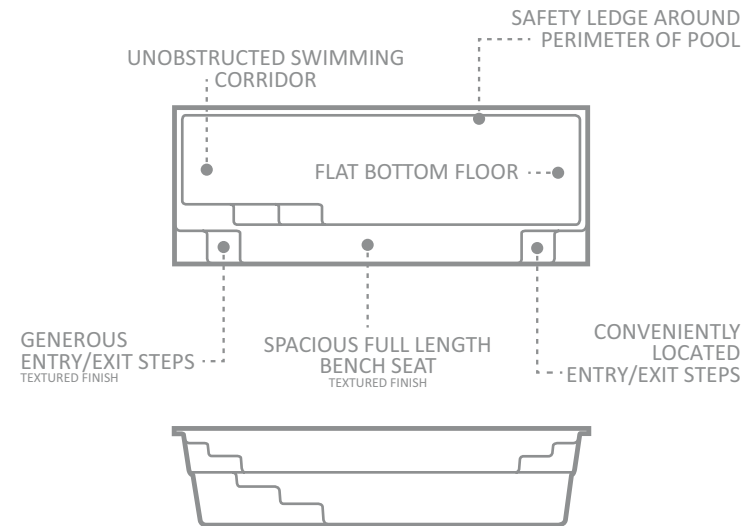
# The Esprit

A beautiful compact package, The Esprit combines all of the same popular design features of The Harmony, into a size that will fit into almost any backyard.

The Esprit remains generous in length, with enough space to swim and relax and features a flat bottom. This model also includes a long bench seat running down the length of the pool for convenient access or to simply relax on. The bench design allows you to easily arrange The Esprit into very tight spaces next to the house or a boundary fence.

This design lends itself well to having swim jets installed which are perfect for having a full swim experience in a smaller space.

An appealing rectangular corridor invites leisurely swimming, exercise or relaxing, plus adds an attractive design element to your outdoor living.



LENGTH	WIDTH	FLAT BOTTOM DEPTH
5.70m	2.25m	1.35m

\*Dimensions are of the swimming pool shell only and may be rounded.

# The Allure

A seamless combination of practicality and beauty is the sign of a great design.

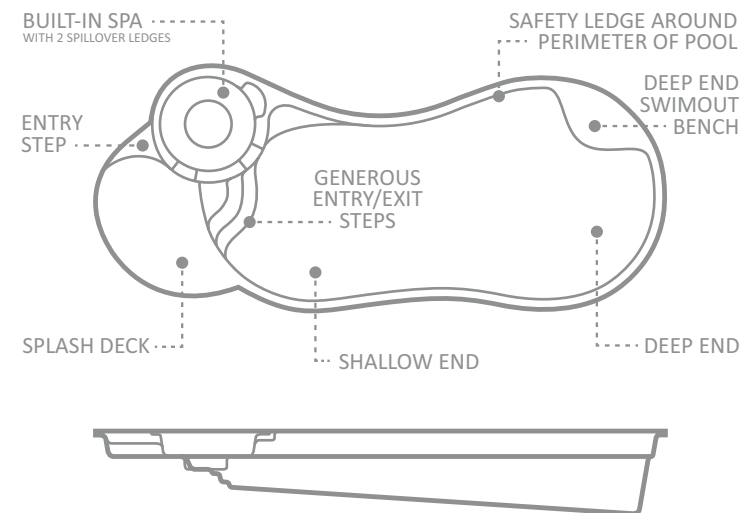
The Allure blends free-flowing curves with a large comfortable spa and a spacious splash deck, all to create one luxurious swimming pool.

Truly a pool for the whole family, with ample space to swim and play games while simultaneously providing the ideal spot for relaxing and enjoying the outdoors.

The freeform splash deck is a unique feature, providing a spacious, shallow area ideal for introducing younger children to the joys of swimming without fear of deep waters. For others, it becomes a relaxing oasis, to lounge and mingle.

Adjacent to the splash deck is a large integrated spa creating an ideal place for calm and relaxation. With the option to fully heat the spa for maximum effect, or to be adapted to overflow through spillways into the pool.

Wide steps lead from the splash deck down to the pool floor of the shallow end, boasting a convenient swimout bench located at the deep end of the pool, with a small corner step to the far side of the spa.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
12.15m	4.70m	1.45m	2.00m
10.65m	4.45m	1.45m	1.90m
9.10m	4.45m	1.45m	1.80m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Deck measures 2.00m x 2.40m x 0.50m approximately.

Spa measures 1.80m x 0.90m\* approximately.

\*Base of Spa depth







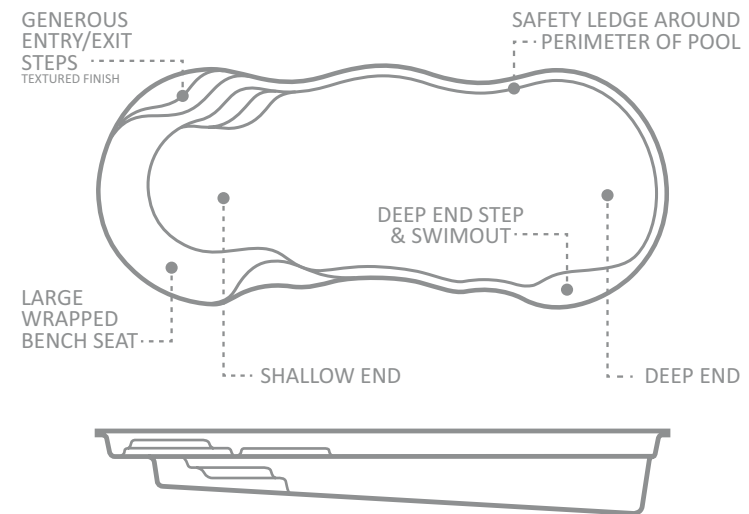
# The Riviera

Suitability and adaptability are the words that are most often used to describe The Riviera. This flowing and freeform design seems to blend perfectly with any home style and offers so many opportunities for landscaping to reflect your style.

Whatever your style, The Riviera becomes the ideal centrepiece for you to transform to suit your preferred overall look. Ideal for a tropical setting, or to combine with rock landscaping and waterfalls for a lush natural lagoon, even feature timber decking or pavers for a more formal look.

Not only versatile, but also functional for the whole family. The large, wrap-around bench at the shallow end is a great feature, not just as a play area for the kids, but ideal for adult seating as well. The wide steps give access to the bench area and to the floor of the pool, with the main body of water opening to a generous size which is suited for playing games and swimming.

A truly popular choice, The Riviera combines landscaping versatility with tremendous functionality, that is sure to be a welcome addition to your family.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
10.35m	4.30m	1.15m	1.75m
9.20m	4.30m	1.15m	1.70m
8.00m	3.85m	1.15m	1.55m

\*Dimensions are of the swimming pool shell only and may be rounded.











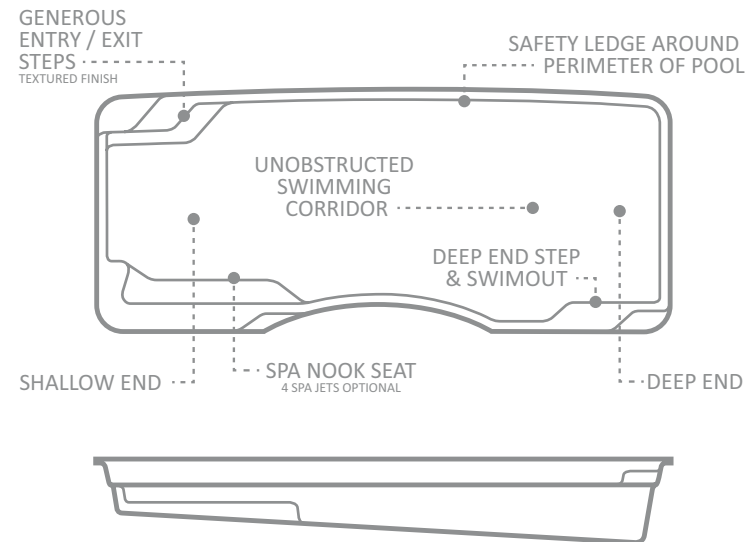
# The Moroccan

A classic and functional design, The Moroccan has proven time and time again why it is consistently one of the most popular in the Leisure Pools range.

Generous in size and clever design combine to give you ample steps, benches and seating, but still providing a comfortable centre corridor ideal for unobstructed end to end swimming.

With three entry points, two near the shallow end, located on either side of the pool, and one in the deep area, the design is convenient to enter and exit from multiple points, and allows versatility of placement in relation to your house or outside entertainment area.

A spacious pool, with extensive seating areas, plus the option to have spa jets and seat aeration installed, makes this the perfect spot to sit back and relax.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
11.70m	4.40m	1.10m	1.85m
10.40m	4.40m	1.10m	1.80m
9.40m	4.40m	1.10m	1.70m
8.20m	4.10m	1.05m	1.55m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Steps modified on 8.20m to maximise swim area.

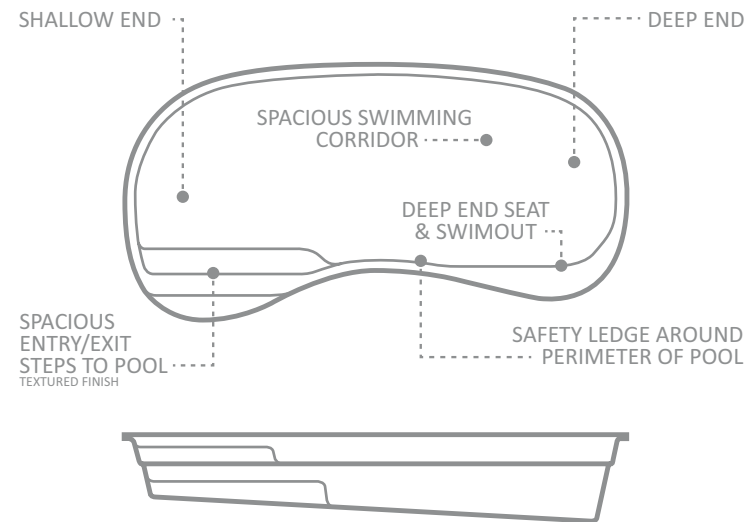
# The Tuscany

Freeform swimming pools have always been a popular choice and the Tuscany is no exception, epitomising a casual and relaxed feeling for the home.

The freeform shape of The Tuscany is adaptable to multiple landscaping themes, lending itself to combine with rockeries and tropical plants, waterfalls, timber decks and natural stone surrounds. At the same time it will look equally impressive surrounded by paving tiles and neat cropped hedges in a more formal design.

Freeform designs are a great option for difficult corner sites with the shape offering versatility of placement. The curves of the pool can allow you to manoeuvre the pool into places more formal shapes won't fit.

Maintaining generous steps into the pool at the shallow end and a bench seat swimout toward the deep end, with a pleasing full length unobstructed swimming corridor down the centre of the pool.



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
8.65m	4.10m	1.20m	1.70m
7.00m	3.50m	1.10m	1.50m

\*Dimensions are of the swimming pool shell only and may be rounded.









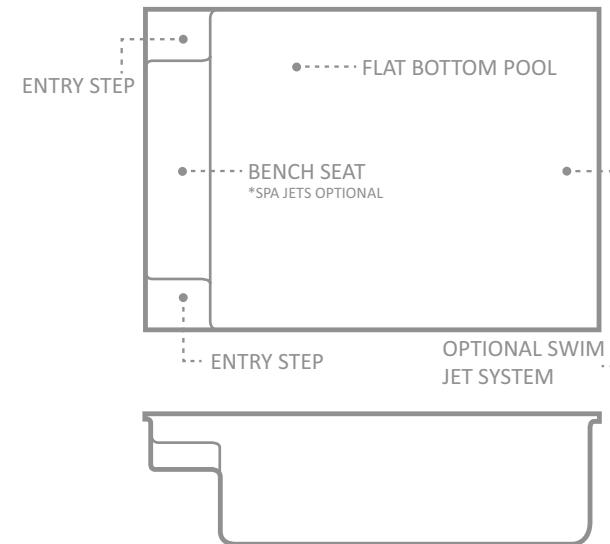


# The Platinum Plunge

Available space on your block can be precious and the allocation of room for a swimming pool is an important consideration. The Platinum Plunge range offers a practical and functional solution for smaller blocks or for those wanting a swimming pool but without taking up too much space. Compact, simplistic and modern, they are an ideal fit for a variety of homes.

The Platinum Plunge range features convenient entry steps on either side with a bench seat between them that can have spa jets and seat aeration fitted. A swim jet system can also be fitted for swim exercise. For a compact pool, the flat bottom floor is ideal for aerobic exercise and deep enough to enjoy the chance to really cool off with a depth of 1.60m, making your water level around 1.50m.

For cooling off, relaxing, exercise or just the chance to have a lovely pool in your home, The Platinum Plunge can offer so many solutions.



LENGTH	WIDTH	FLAT BOTTOM DEPTH
5.00m	3.50m	1.60m
4.45m	3.50m	1.60m
3.50m	3.50m	1.60m

\*Dimensions are of the swimming pool shell only and may be rounded.

# The Fiji Plunge

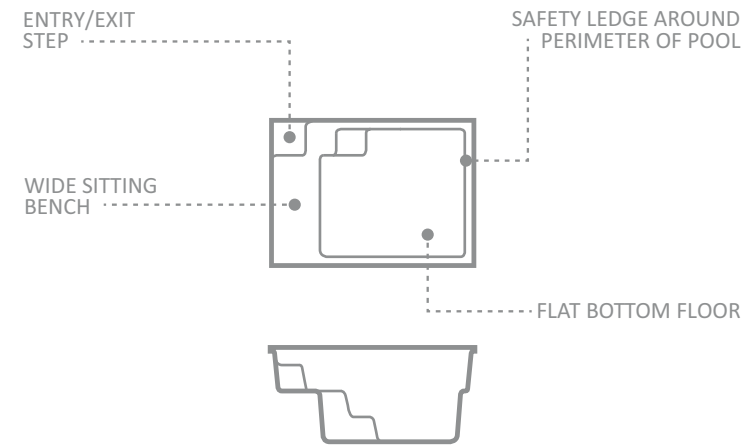
Good things come in small packages! A popular choice for those short on space, or who are comfortable with a smaller size pool.

The Plunge Pool offers a compact and fitting solution, a small, shallow pool, great for wading, lounging and cooling off, and easy to maintain.

The Fiji Plunge is a beautiful pool with a formal design and a bench down one wall allowing you to sit and relax. The bench is perfect for the addition of spa jets to add extra impact into this compact design.

The design combines a deep and generously sized wading area to cool down on a hot day and lends itself to being a sociable pool to chat with friends and family or simply relax and enjoy the calm outdoors.

The bench seat allows the pool to be installed very close to your house or boundary fence. If you're looking to tick a lot of boxes with a smaller pool, The Fiji Plunge could be your perfect match!



LENGTH	WIDTH	FLAT BOTTOM DEPTH
2.90m	2.10m	1.30m

\*Dimensions are of the swimming pool shell only and may be rounded.











# The Horizon

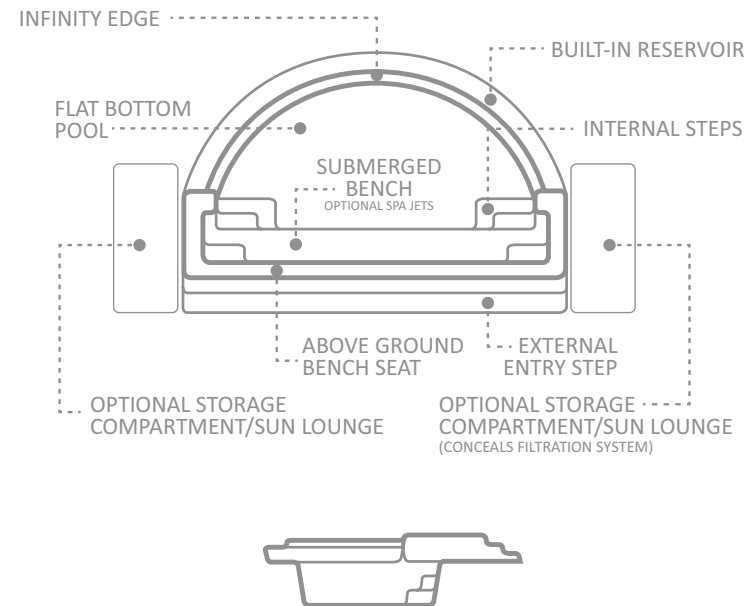
The Horizon seamlessly blends water, earth and nature with its unique design, truly unlike any other composite pool being produced in the world today.

With a stunning wrap around infinity edge, you'll watch the water surface seemingly disappear into a beautiful panoramic view of your surrounds. The infinity edge has been designed with a recirculating water system where water flows over the top, then cascades into a built-in reservoir before being returned to the pool.

A full width bench provides seating in the water, where optional spa jets can be added to enhance your experience. The flat bottom floor is ideal whether you are looking to take a relaxing dip or play games with your friends and family.

The Horizon is well suited for awkward sloping sites or into a deck where you thought a pool was perhaps not possible. This ingeniously created swimming pool incorporates innovative and unique technologies to encapsulate the transition from in-ground to out-of-ground.

Optional storage compartments can be added to the pool to conveniently house filtration equipment out of sight. Doubling as lounge seats, these compartments can also protect your equipment and facilitate to efficient operation of pumps and filters due to their proximity to the pool.



LENGTH	WIDTH	FLAT BOTTOM DEPTH
7.00m	4.45m	1.30m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Optional filtration/storage compartments make the total length of the pool including the compartments 9.00m

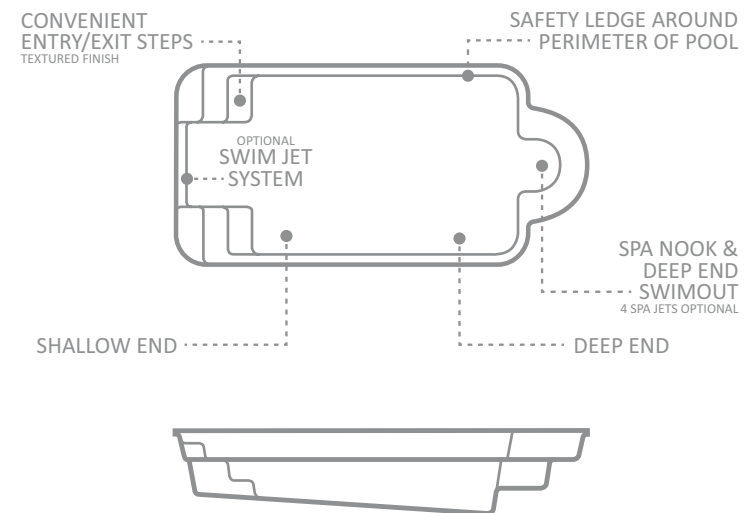


# The Courtyard Roman

As its name implies, The Courtyard Roman could be the ideal centrepiece to create your stunning courtyard setting. Swimming pools are great to swim in, relax and cool down, but they're also lovely to look at too!

For smaller areas or to create a unique environment in your home, this pool not only looks good but is packed with features. Ideal for the addition of a swim jet system, with the jets being located between the two sets of steps at the shallow end, the swim jets will enable you to get a good work out swimming against the water rushing past you.

In the curved seating area, spa jets and even seat aeration can be installed to give a spa effect within your pool, and the main body of the pool is great for playing games or simply relaxing and cooling off on hot summer days. This versatile pool is also well suited to simple heating allowing more use all year round



LENGTH	WIDTH	SHALLOW DEPTH	DEEP DEPTH
6.00m	3.50m	1.25m	1.50m

\*Dimensions are of the swimming pool shell only and may be rounded.







Crystal Blue



# The Olympus

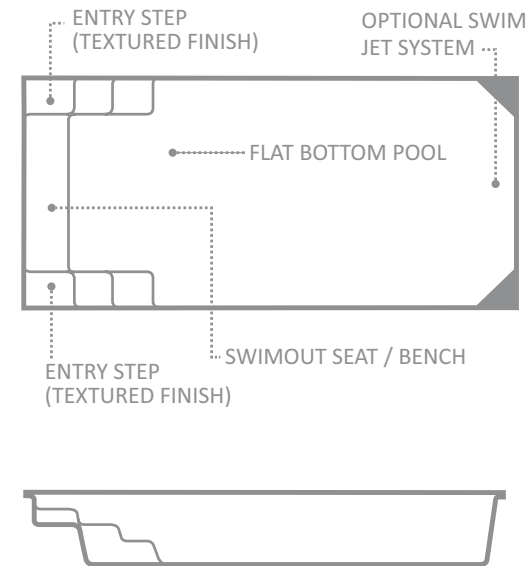
A swimming pool has so many wonderful benefits and we recognise that space is often an issue, so our Plunge Pool range have been designed with maximum benefits and small spaces in mind.

As part of our popular Plunge Pool range The Olympus, at a compact 4.65m in length and 2.20m in width, may be the perfect fit for smaller spaces.

Still offering a lifestyle of swimming, relaxing and cooling off, The Olympus has the bonus of being able to be adapted into an exercise centre with the addition of a Swim Jet System that allows you to swim against the current.

With the addition of some spa jets into the wall above the bench seat situated between the two sets of steps you can even enjoy the lovely effects of a spa. The two sets of steps allow easy access to either side of the Olympus for convenience and the flat floor is excellent for aerobic exercise.

The Olympus is a great option for smaller areas with provisions for all the additional benefits you could want in a swimming pool.



LENGTH	WIDTH	FLAT BOTTOM DEPTH
4.65m	2.20m	1.20m

\*Dimensions are of the swimming pool shell only and may be rounded.



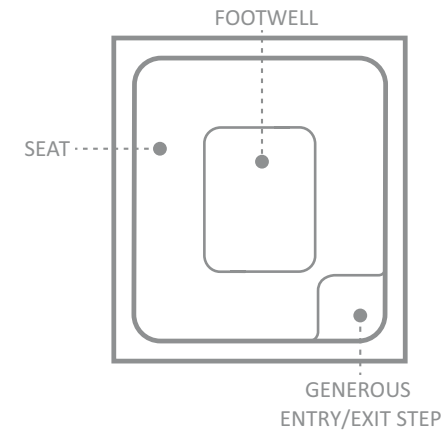
# The Capri Spa

Pool and spa combinations are popular options, and while many of our designs feature integrated spas, stand-alone spas offer some additional benefits.

When installed away from the pool, they can create an additional entertainment space for outdoor enjoyment across multiple gathering areas, or can be installed right next to your pool for maximum impact.

The Capri Spa offers such versatility alongside your pool project or as a stand-alone product. Step into this spacious spa designed with open seating in mind and experience a relaxing, therapeutic water massage to help take your stresses away and calm your mind and body.

Available with and without an optional Spill Over which can flow into your pool, this compact spa is a popular addition to your pool or home.



LENGTH	WIDTH	DEPTH
1.80m	1.60m	0.90m

\*Dimensions are of the spa shell only and may be rounded.



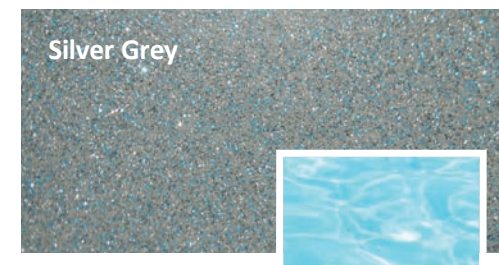
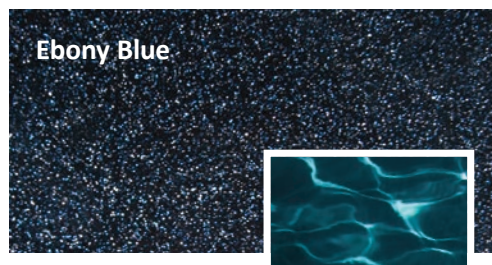
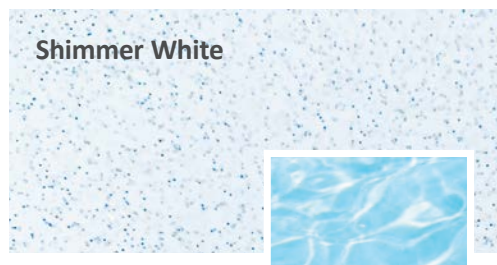
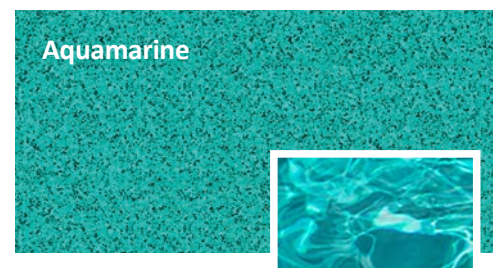
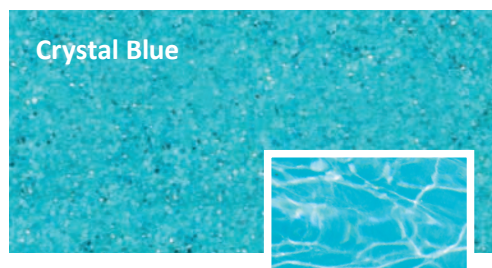




# The Leisure Pools Shimmer Colour Range

A premium pool needs a premium colour finish! After choosing your perfect pool design, choosing the colour is your next important decision. Looking for a pool that will radiate sparkle and shimmer, then it's hard to go wrong with the Leisure Pools Shimmer Colour Range that will make your pool sparkle in a variety of light. These colours are amped up with the addition of a shimmer that can look like diamonds sparkling in your pool. The Shimmer Colour Range will help your pool look more radiant and brighter giving your pool water a truly enticing effect making you want to dive right in!

The broad selection of colours has been developed over many years from an ongoing connection to market demands, plus knowing the right colours that will truly enhance the pool designs, along with a close eye on home and design trends. Partnering with allnex, these gelcoat colours have excellent UV, blister and chemical resistance making them ideal for the Australian climate.



**Note:** Colours are examples only and may vary from the finished product



# The Leisure Pools Granite Colour Range

To ensure you have the best chance of picking the perfect colour for your style, your pool design and your home environment, the Leisure Pools Granite Colour Range has been developed to create a subtle and unique granite style finish.

A non-abrasive surface with a luxurious granite look, the colours in this range will assist in truly enhancing your pool and set the centrepiece for your landscaping and outdoor environment. In different lights your pool water will highlight the subtle colour variances that come with a beautiful granite finish.

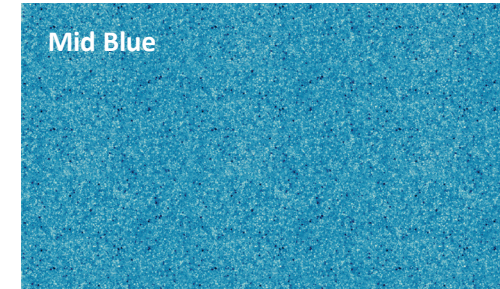
As with our Shimmer Colour Range, these gelcoats react well in the Australian climate and have excellent UV, blister and chemical resistance.



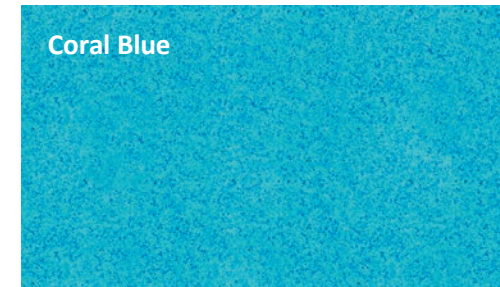
Leisure Pools partners with allnex,  
the global leader in coating resins.

**Note:** Colours are examples only and may vary from the finished product

Mid Blue



Coral Blue



Ivory Sand





# Pool Equipment

To keep your pool running at its best, pool equipment is an important factor. So after you've selected your design and colour, it's time to think about the best sort of equipment for your pool. There are several variables with regards to having your equipment operating in peak performance and your local independent representative will be able to best guide you on this. With an understanding of how our pools are manufactured and after years of working with different equipment, Leisure Pools partner with the best in equipment suppliers to offer Leisure Pools customers the most functional and high performing equipment available.

The equipment presented here has been developed by Insnrg, one of Australia's leading manufacturers in pool equipment to take the hard work out of your selection and offering a range of options to keep your pool in its best condition all year round.

Your swimming pool has five main areas that need to be considered to get the best result from your investment. Three of these areas – circulation, filtration and sanitation are essential and need to be perfectly matched to ensure clean and healthy swimming water. The other two areas – heating and automation are where you can increase your fun and enjoyment and utilise your pool year round and with little hassle.

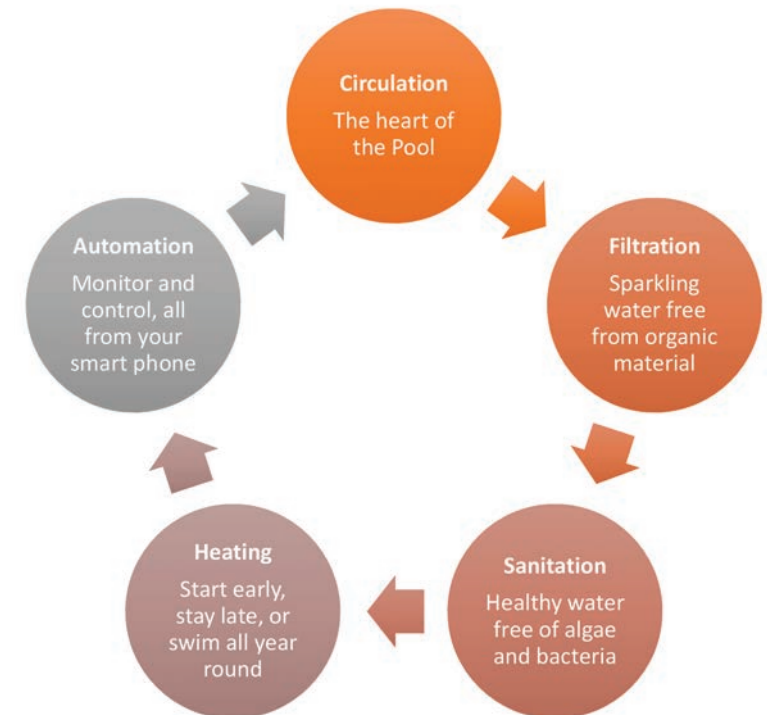
## Circulation

Circulation is the heart of the pool, to maintain the cleanest water it is important that water flows through the system on a regular basis, usually on average for 8 hours per day. Insnrg have a wide range of pumps that are durable, reliable and produce the optimum water flow at the lowest energy cost. The use of the Zi Variable Speed Pump is highly recommended and can be perfectly tuned to your pool requirements on installation, this will reduce your running costs by around 80% compared to standard single speed pumps.



## Filtration

Filtration removes any organic material from the pool water which not only looks unsightly but supplies a food source for algae and bacteria which can affect the water quality. There is a wide variety of filtration options which depend on a number of factors including size of debris removal, maintenance time, cost and matching with your other equipment. As a general rule, the larger the filter area size, the longer time between cleaning.



## Sanitation

Sanitation is important to keep your pool water healthy and free of any algae and bacteria that can make your water un-safe to swim. Around 95% of swimming pools in Australia are either salt or mineral based systems. These systems are popular because they make looking after the pool easy. The chlorinator uses the small amount of salt or mineral in the water (around the same consistency as a tear drop) to continuously produce enough chlorine to kill bacteria and keep your water safe.

The Vi Premium Chlorinator includes the most recent advances in this technology with both pH and Chlorine probes that will continuously monitor your pH and Chlorine levels and control them to keep both at safe set levels. This significantly reduces maintenance and chemical use making your pool a dream to operate and use.



## Heating

Heating your pool ensures you the maximum amount of usage and enjoyment year round. Imagine entertaining the kids during school holidays or having your family and friends over for a pool party anytime of the year. We have a range of heating options, including Gas and Heat Pump, that can be matched to your lifestyle. Gas guarantees a quick heat-up anytime of the year and is recommended if you want a certain temperature quickly. Our range of Heat Pumps are the latest in Full Inverter Technology and work similar to a climate controlled air conditioner. This system minimises your energy use, is easy to install and extend your swimming season, they can even cool the pool water if it gets too hot in Summer!



## Automation

In today's world we're becoming more and more adept and have an expectation on so much of our lives being automated, your pool equipment can now do the same. Imagine being able to monitor and control your equipment from your smart device anywhere in the world. Turn your heater on before you leave work and have the spa ready for when you get home. You can even give access to your local pool professional so they can monitor and identify any problems well before you are even aware, no more surprises if you've come back home from being out of town!



In summary, to get the best out of your swimming pool experience:

- Minimise energy costs by insisting on a Zi Variable Speed Pump for your circulation;
- Maximise the time between cleaning your filter by selecting a larger filter;
- Maintain well balanced swimming water by selecting a Vi Premium Chlorinator to keep your pH and Chlorine at safe levels;
- Increase your enjoyment by installing a Heater to extend your season or have ready for school holidays and pool parties; and
- Enjoy peace of mind knowing you can monitor and control your pool investment from anywhere in the world all by your Smart device.

Discuss with your Leisure Pools dealer the combination of Insnrg equipment that best suits your family's lifestyle and budget.







# LEISURE POOLS

SWIMMING IN QUALITY AND STYLE

**CALL 1300-SPLASH** (1300 775 274) For your closest Independent Leisure Pools Dealer

Manufacturing Office > 6 Computer Road, Yatala Queensland 4207 Australia > Email [info@leisurepools.com.au](mailto:info@leisurepools.com.au) > [leisurepools.com.au](http://leisurepools.com.au)



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