



LEISURE POOLS

SWIMMING IN QUALITY AND STYLE



# Create your dream home and your Life of Leisure

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There's no better way to create and enjoy a fulfilling lifestyle right at home, than to have your own swimming pool. It's a great place for kids and friends to play outdoors and a central focal point for family barbeques and gatherings. It's a wonderful way to enjoy exercise and achieve a healthier life, and the perfect backdrop to create your own holiday at home!

As one of the world's largest composite swimming pool manufacturers, Leisure Pools have developed a stylish and innovative range of swimming pools with a multitude of features and benefits, so that we can provide you with the ideal Leisure Pools swimming pool for your home. Coupled with great designs, we use state of the art production processes and superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pools swimming pool is the very best on the world market.

Leisure Pools swimming pools are offered through a network of independently owned and operated Dealers and Builders, who will not only supply you with your desired Leisure Pools swimming pool, but also undertake the required installation work to get you swimming!

With a Leisure Pools swimming pool, you'll be "swimming in quality and style" as you begin your journey toward the leisure lifestyle you've always wanted with the confidence and peace of mind that you have chosen a superior product that is supported by the best warranties and the best people.

Are you ready to live your Life of Leisure?

"At Leisure Pools, our mission is to improve the lifestyle of families at home, through the enjoyment of our range of innovative and quality swimming pools and associated products. Everything we do reflects this mission and the values that make it possible."

Leisure Pools Mission Statement







# Leisure Pools

## Composite Armour™ = Lifetime Warranty

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The most important single component in any swimming pool project is the actual pool shell itself, it's the focal point of your project.

Installing a swimming pool is a long-term investment and, like us, our customers need to feel confident that what they're putting in the ground as their main feature is strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision and one that you want to rest easy with that you're getting the best product available.

Leisure Pools manufactures the entire range of swimming pools with the highest technological advancement: our trademark Leisure Pools Composite Armour™ composition. With this ingenuity coupled with continuous research and development, there is confidence that these swimming pools are the most advanced pool product in the world.

We are so confident that the Leisure Pools Composite Armour™ swimming pool is the world's best swimming pool that we offer a **Lifetime Structural Warranty** and a **Lifetime Structural Osmosis Warranty** on every swimming pool we produce.

So why does Leisure Pools stand out from the rest?  
It comes down to 3 key elements:

1. **Patented Composite Armour™ Core of Strength**
2. **Patented Vinyl Ester Resin Construction**
3. **Exceptional Quality Control**



## Patented Composite Armour™ Core of Strength

This is the highest level of technology in fibreglass composite swimming pool manufacturing. This patented technology is designed to significantly reinforce the swimming pool with a strategically integrated laminate that consists of a blend of DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre. We call it our “Core of Strength.”

High performance fibres have been used in many cutting edge applications. DuPont™ Kevlar® is used in body armour, military vehicles, wind turbines and aerospace applications. Carbon Fibre and Basalt Fibre are used in aerospace and high performance automotive applications. When combined through Leisure Pools patented technology, Composite Armour™ brings a new level of performance to the production of swimming pools.

So why is it important to have improved flexural and tensile strengths? With changing weather conditions, we are exposed to greater extremes of weather from floods one year to droughts the next. When we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools has recognised this and with the use of the Composite Armour™ Core of Strength, we are providing additional flexural and tensile strength properties that better withstand these ground movement changes.

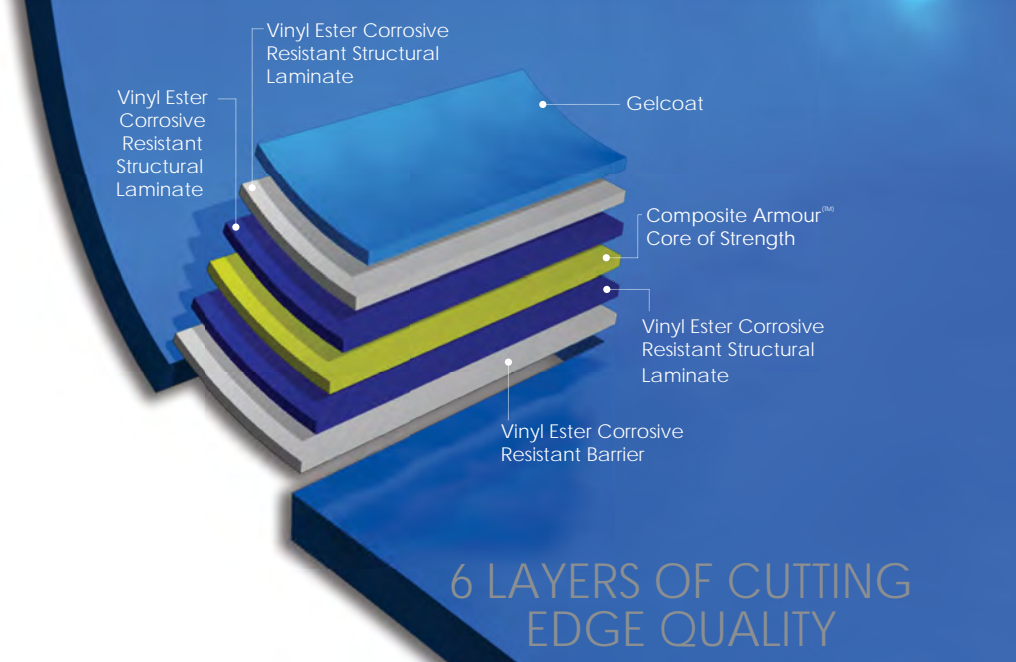
Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

## Vinyl Ester Resin Construction

Traditional fibreglass pools are made up of a number of layers being:

1. Gelcoat Colour Layer
2. Corrosive Resistant Vinyl Ester Resin with Fibreglass Layer
3. Structural Polyester Resin with Fibreglass Layer
4. Polyester Resin Finishing Layer

In the last 21 years, one of the most important innovations that has been introduced is the incorporation of a corrosive resistant Vinyl Ester Resin layer. Vinyl Ester Resin is a high performance resin that not only provides improved strength properties, but also inhibits water penetration into the laminate, more commonly referred to as osmosis.



Many manufacturers will often apply only a single layer of Vinyl Ester Resin to their swimming pool. This is because Vinyl Ester Resin is traditionally double the cost of a polyester resin, a cheaper resin often used to provide bulk to the swimming pool. Unfortunately, with only one layer of Vinyl Ester Resin, issues related to osmosis have continued to appear, resulting in the failure of swimming pools built under this traditional manufacturing method.

A Leisure Pools Composite Armour™ swimming pool comes with a multi-layer Vinyl Ester Resin construction (excluding the gelcoat layer). Leisure Pools has taken this course of action in order to offer the following amazing benefits:

- Vinyl Ester Resin provides improved structural strength properties over traditional polyester resin therefore enabling Leisure Pools to offer a stronger swimming pool
- By constructing all layers after the gelcoat colour with Vinyl Ester Resin, Leisure Pools is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is a large project and investment in your home, and so we believe the swimming pool shell itself should last. Leisure Pools Composite Armour™ swimming pool with Vinyl Ester Resin construction is another means by which to ensure quality and durability.





## Exceptional Quality Control

Leisure Pools invests heavily into quality control. Our investments in the best raw materials, in processes that ensure the manufacturing of a quality product along with the expertise of our production professionals allow us the confidence to offer you a Lifetime Structural Warranty and Lifetime Structural Osmosis Warranty.

With Leisure Pools you can be confident that your family has made the best investment towards a lifetime of enjoyment and a swimming pool that is built to last.

- ✓ Leisure Pools has Quality Control Procedures developed and consistently monitored by a Polymer Chemist
- ✓ Leisure Pools ensures quality of incoming raw materials by batch testing against benchmarked materials using a FTIR Spectrometer
- ✓ Leisure Pools randomly selects swimming pools manufactured to undertake the following tests: **Flexural and Tensile Strength, Cure Percentage** testing of each layer, **Barcoal Hardness** testing, and random sample **Burn and Boil Testing** of Laminates
- ✓ Leisure Pools weighs all materials to ensure correct quantities have been applied to each swimming pool
- ✓ Leisure Pools uses an ultra sonic thickness testing device to measure the swimming pool in multiple key locations to ensure compliance against the Leisure Pools benchmark

DuPont™ Kevlar® is a registered trademark of DuPont™



BENCHMARKED  
RAW MATERIALS



IN-HOUSE  
LABORATORY  
TESTING OF RAW  
MATERIALS



PATENTED  
COMPOSITE  
ARMOUR<sup>(TM)</sup>  
CORE OF  
STRENGTH



TOTAL QUALITY  
CONTROL OF  
PRODUCTION  
PROCESS



ULTRA-SONIC  
THICKNESS TESTED  
SWIMMING  
POOLS



FLEXURAL AND  
TENSILE  
STRUCTURAL  
STRENGTH  
LAMINATE  
TESTING



ACCELERATED  
LAMINATE  
PERFORMANCE  
TESTING

# High Waterline

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Leisure Pools has redefined the traditional notions of what swimming pools have looked like when it comes to the volume of water in the pool, by creating an aesthetically beautiful and functional High Waterline Swimming Pool.

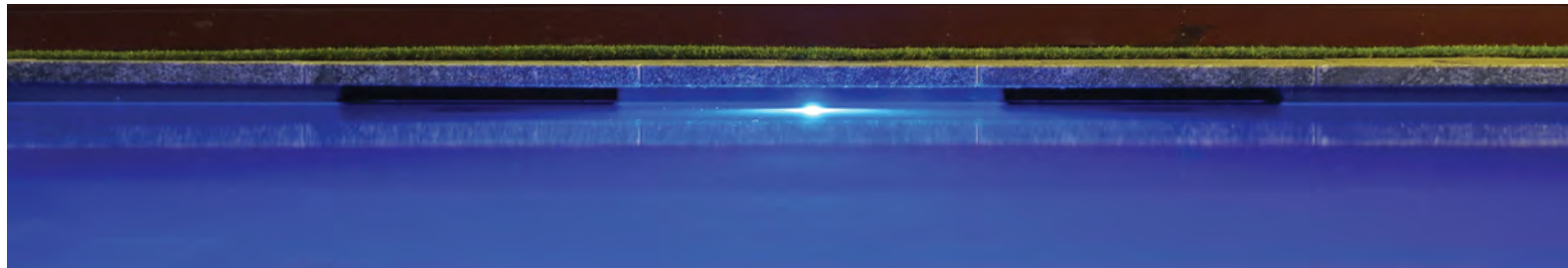
This patented design range has come from the desire of our designers to create something fresh, new and to quite literally take water volume to its limit. The result is a breakthrough in swimming pool design and technology which allows for operating water heights never seen in the industry.

Both the design and technology behind the High Waterline swimming pool are patented and exclusive to Leisure Pools.

The High Waterline range includes the incorporation of dual weirs and hidden skimmer boxes that allow these models to be nearly filled to the top with water and yet still be able to skim debris off the waters surface.

More traditional models require the water level to sit slightly lower for effective use of the filtration and skimmer box, whereas this design means a more streamline approach to the overall look of the pool bringing the water level higher up. Coupled with clever coping, the result is a wonderful streamlined swimming pool and surrounds design.

This innovative range currently features The Acclaim, in varying sizes.





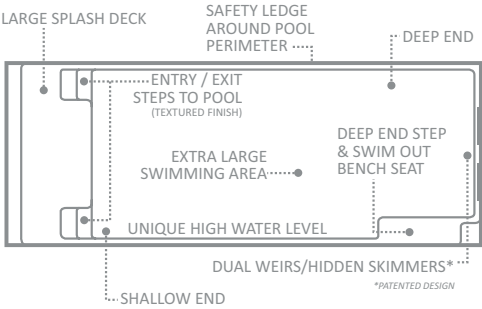


# The Acclaim

A pool with the whole family in mind, featuring an expansive splash deck, perfect for smaller swimmers or leisurely relaxing. Ideal for swimming with a gradual sloping floor, deep end swim out and large swim space. Visually stunning with our patented High Waterline design with dual weirs and hidden skimmer boxes.

LENGTH	WIDTH	SHALLOW	DEEP
12.15m	4.40m	1.35m	2.00m
10.15m	4.40m	1.35m	1.85m
8.15m	4.40m	1.35m	1.70m

\*Dimensions are of the swimming pool shell only and may be rounded.  
**Note:** Deck including entry step measures 2.10m x 4.20m x 0.60m approximately.





# Award Winning Swimming Pool Designs

A pool style for every personality.

From minimalistic and modern to freeform tropical escape, Leisure Pools offers a variety of fibreglass swimming pool shapes and sizes to suit all personal styles. Before taking the plunge, take a tour of the exciting collection of fibreglass swimming pools offered by Leisure Pools.





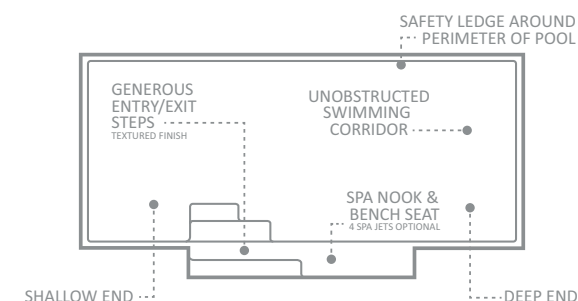
## The Elegance

Stunning and dignified, delivering formal elegance with a focus on uncompromised swim space. A beautiful centrepiece for your home and ideal for swimming laps. A grand entrance into the body of the pool is positioned alongside an integrated bench seat, offering space for relaxation and optional spa jets.

LENGTH	WIDTH	SHALLOW	DEEP
12.00m	4.40m	1.15m	1.85m
10.00m	4.40m	1.20m	1.80m
9.00m	4.40m	1.25m	1.75m
8.00m	4.40m	1.25m	1.75m
7.00m	3.90m	1.30m	1.70m
6.00m	3.50m	1.35m	1.70m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Steps modified on 6.00m size to maximise swim area







Aquamarine

# The Absolute

Packed with an impressive array of integrated features, this chic and all-inclusive design offers a built-in spill over spa, splash deck, gradually sloping pool floor and deep end swim out bench.

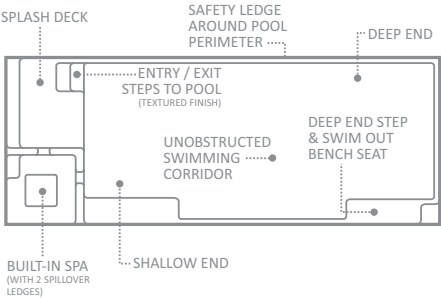
LENGTH	WIDTH	SHALLOW	DEEP
12.00m	4.40m	1.35m	2.00m
10.00m	4.40m	1.35m	1.85m
8.00m	4.40m	1.35m	1.70m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Deck including entry step measures 2.20m x 2.10m x 0.60m approximately.

Spa measures 1.80m x 1.80m x 1.00m\* approximately.

\*Base of Spa depth







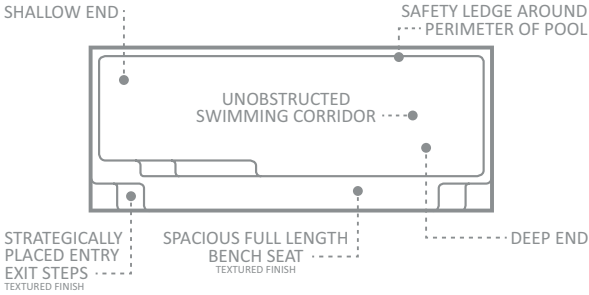
Sapphire Blue

# The Reflection

A stylish and classic structure offering versatility of placement and all the features you want in a swimming pool. Clean corners define the gradually sloping depth of a spacious swimming corridor, outlined by a long bench featuring multiple entry points integrated into both deep and shallow ends.

LENGTH	WIDTH	SHALLOW	DEEP
10.00m	3.80m	1.25m	1.80m
9.00m	3.80m	1.25m	1.75m
8.00m	3.80m	1.25m	1.70m
7.00m	3.80m	1.25m	1.65m
6.00m	3.50m	1.25m	1.60m

\*Dimensions are of the swimming pool shell only and may be rounded.







Silver Grey

# The Reflection

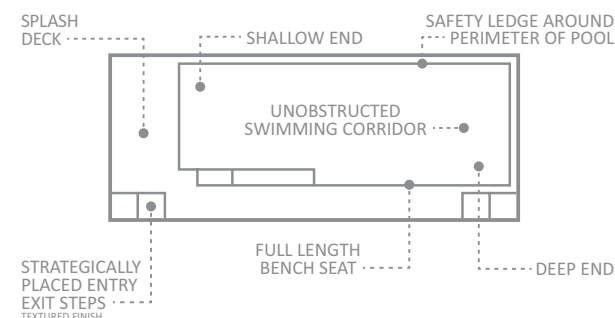
## With Splash Deck

Enjoy all the features of our Reflection pool with the added benefit of a splash deck. Stunning and stylish with clean lines and practical features, this pool style offers something for everyone to enjoy.

LENGTH	WIDTH	SHALLOW	DEEP
9.50m	3.80m	1.25m	1.70m
8.50m	3.80m	1.25m	1.65m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Deck measures 1.55m x 3.60m x 0.60m approximately.







Graphite Grey

# The Reflection

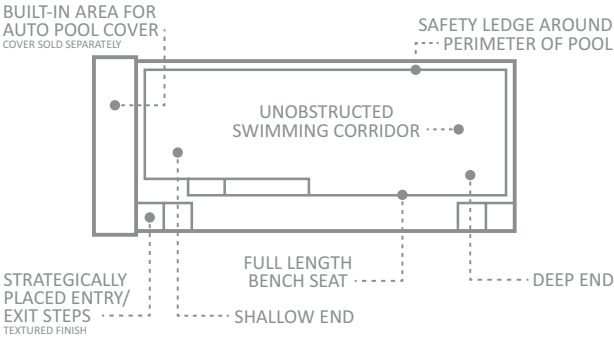
With Auto Cover

Modern, versatile and adaptable with the added benefit of a hidden auto cover. Automatic pool covers can improve your heating options while keeping your pool free from leaves and other debris.

LENGTH	WIDTH	SHALLOW	DEEP
9.90m	3.80m	1.25m	1.75m
8.90m	3.80m	1.25m	1.70m
7.90m	3.80m	1.25m	1.65m

\*Dimensions are of the swimming pool shell only and may be rounded.

**Note:** Auto Cover Box measures 4.05m x 1.00m x 0.70m approximately.  
Cover sold separately.





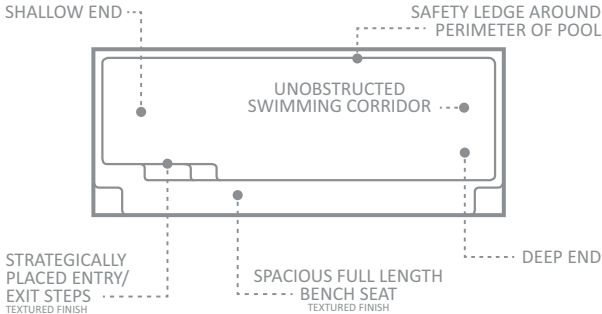


# The Harmony

Combining all the benefits of a contemporary pool design with a thoughtfully modified width that allows for an easy fit into narrow spaces, this streamline design maintains deeper depths to accommodate swimmers of all heights.

LENGTH	WIDTH	SHALLOW	DEEP
8.00m	2.90m	1.25m	1.75m
7.00m	2.90m	1.25m	1.65m
6.00m	2.90m	1.25m	1.60m
5.00m	2.90m	1.25m	1.55m

\*Dimensions are of the swimming pool shell only and may be rounded.







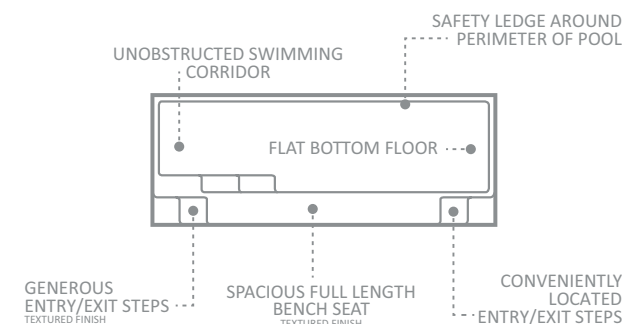
Aquamarine

# The Esprit

Enjoy the benefits of a full featured swimming pool even in a small backyard. The generous length allows space to swim and relax in, and the flat bottom floor is perfect for playing games.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
5.70m	2.25m	1.35m

\*Dimensions are of the swimming pool shell only and may be rounded.





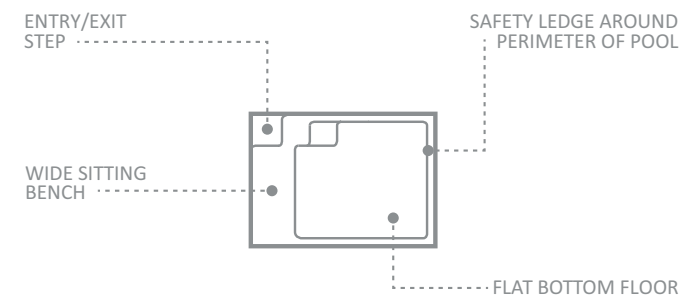


## The Fiji Plunge

This compact formal design offers a long bench down one wall allowing you to sit and relax. The Fiji Plunge is ideal for small spaces.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
2.90m	2.10m	1.30m

\*Dimensions are of the swimming pool shell only and may be rounded.





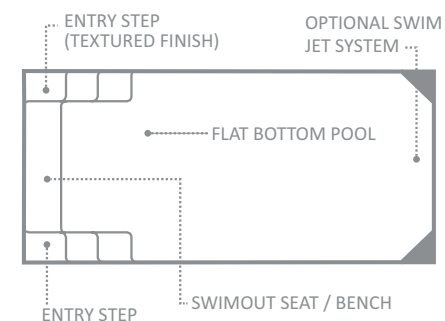


# The Olympus

A small but versatile pool that offers ample swimming opportunities and provides a lovely atmosphere for your home.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
4.65m	2.20m	1.20m

\*Dimensions are of the swimming pool shell only and may be rounded.







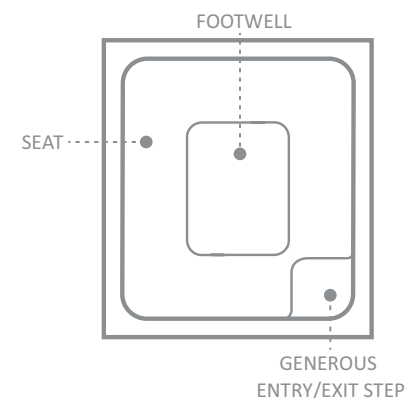
Coral Blue

# The Capri Spa

This beautiful compact spa is the perfect addition to your Leisure Pool. It offers a simple seating arrangement to relax and enjoy.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
1.80m	1.60m	0.90m

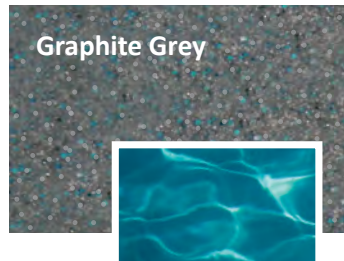
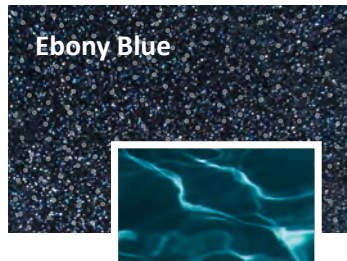
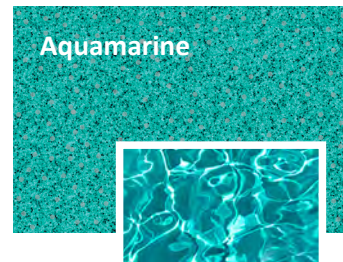
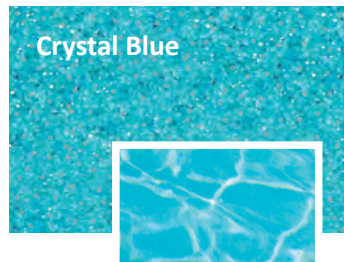
\*Dimensions are of the spa shell only and may be rounded.





# Colours and Finishes

## Leisure Pools Shimmer Colour Range



*\*All colours are examples only and may vary from the finished product*

If you're looking for something a little bit special, then this is the colour range for you. We call it our Shimmer Colour Range for a reason. These colours are given an added brilliance by having an in-built sparkle and shimmer effect. In different lights your pool will look like it has millions of diamonds scattered over the pool surface.

The added effect of the shimmer and sparkle, make the colour brighter and more radiant.

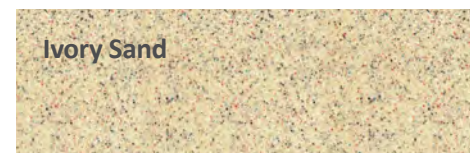


## Leisure Pools Granite Colour Range

As with the Shimmer Colour Range, the Leisure Pools Granite Colour Range features the unique non-abrasive granite style finish.

This is a proven range of colours and even though choice of colour is such a personal thing, you will have little chance of going wrong with any of the colours in this range.

Each of the colours in this range will guarantee that 'wow' factor for your home. The only problem you will have is choosing just one because they all look so good.



*\*All colours are examples only and may vary from the finished product*



# Water Features

The savvy homeowner is always on the lookout for something unique and beautiful, but functional too! The Leisure Pools range of Water Features and Equipment Enclosures will sure fit the brief!

A stunning range of water features that will add a luxurious design element to your swimming pool project, and with the added benefit of also acting as enclosure for your swimming pool equipment.

Running water invokes a sense of calm. Water features can truly finish off your swimming pool project and create a beautiful focal point, and of course they're fun to swim under! So why not combine this vibrant experience with a practical application? Leisure Pools' water features are combined with a built-in enclosure for your pool filtration equipment. Designed specifically

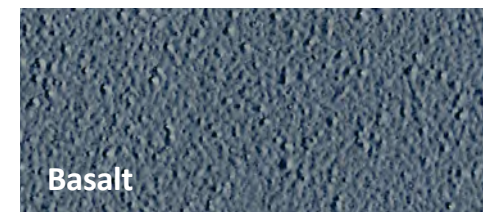
with this in mind, at the back of the water features is a sound dampening and weather protected area for your pool's pump, filter, salt chlorinator, pool equipment, chemicals, storage of toys and other things you use around your pool.



## Options and Finishes

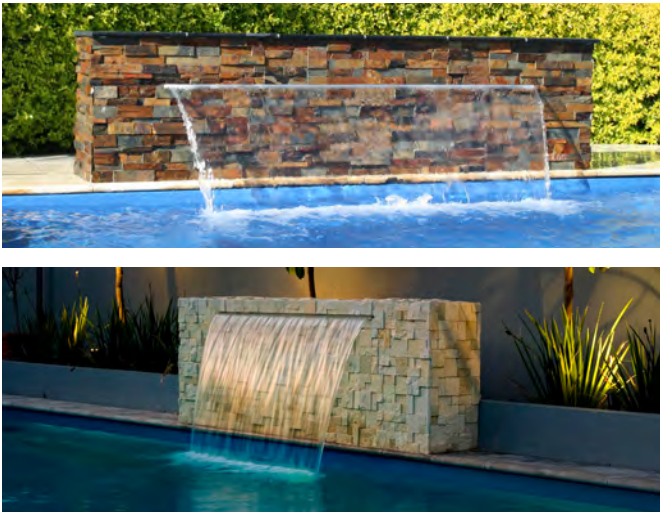
Leisure Pools' water features are made from fibreglass and are strong and long lasting. As standard they come with a masonry look finish in various colours that can blend beautifully with your swimming pool but can also act as an ideal base for tiles or cladding to really adapt and enhance to your landscaping.

The 600mm wide sheet descent comes standard on the designs, but they can be customised further both in size and quantity to tailor more to your specific design needs. In addition, lighting can be added to work in with the varying sheer descents to really enhance your water feature to really create a night time show stopping piece. Your local independent Leisure Pools Dealer will be able to work with you on these options.



\* Colours are examples only and may vary from finished product





# The Cascade

## Water Feature

Elevate your poolside experience with the peaceful sights and sounds of cascading water. This stylish form easily incorporates additional spillways in a variety of sizes with the added feature of an in-built filtration enclosure.



WIDTH	HEIGHT	DEPTH
2.35m	1.20m	0.90m

**Note:** Unit comes ready for tiling/cladding.

\*Some measurements rounded

# The Waterwall

## Water Feature

Enhance the peaceful tranquillity of your backyard escape with the calming sounds of flowing water. The timeless, minimalist style of this feature easily accompanies an endless array of landscaping possibilities.



WIDTH	HEIGHT	DEPTH
1.20m or 2.40m	0.60m	0.30m

**Note:** Unit comes ready for tiling/cladding.

\*Some measurements rounded



# The Salacia

## Water Feature

Modern pillar design, serene raindrop sounds and the latest lighting technology combine. Available in two options, as a standalone water feature, or an in-built filtration enclosure.



WIDTH	HEIGHT	DEPTH
2.35m	1.20m	0.50m or 1.00m

**Note:** Unit comes ready for tiling/cladding.

\*Some measurements rounded





# LEISURE POOLS

SWIMMING IN QUALITY AND STYLE

**CALL 0800 10 2345 for your closest independent Leisure Pools Dealer**

Leisure Pools New Zealand > Ph 0800 10 2345 > Email [nz@leisurepoolscompany.com](mailto:nz@leisurepoolscompany.com) > [leisurepools.co.nz](http://leisurepools.co.nz)



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